# **NICROPILES**

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Solimeco Drilling and Foundation Equipment

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More flexibility, more performance, easeof-maintenance and a low environmental impact. Soilmec SM-22 is the evolution of the legendary PSM-1350 and SM-20 with proven sales record of over 300 units worldwide.

The machine has been completely redesigned to ensure high levels of efficiency, productivity and safety on construction sites. Thanks to its modular design the rig can be easily configured to suit different piling works and technologies including drilling with direct and reverse mud circulation, DTH, CFA and jet grouting.

SM22 can be equipped with single or double rotary, tophammer and vibro-rotary for soil consolidation, micro piling and anchoring.

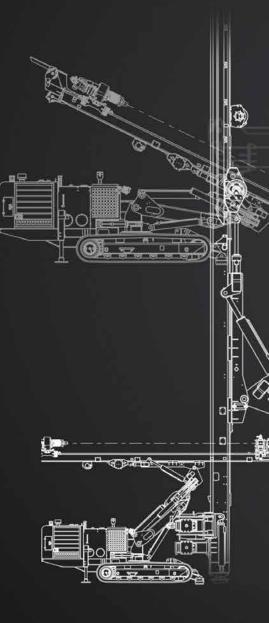
#### Really flexible.

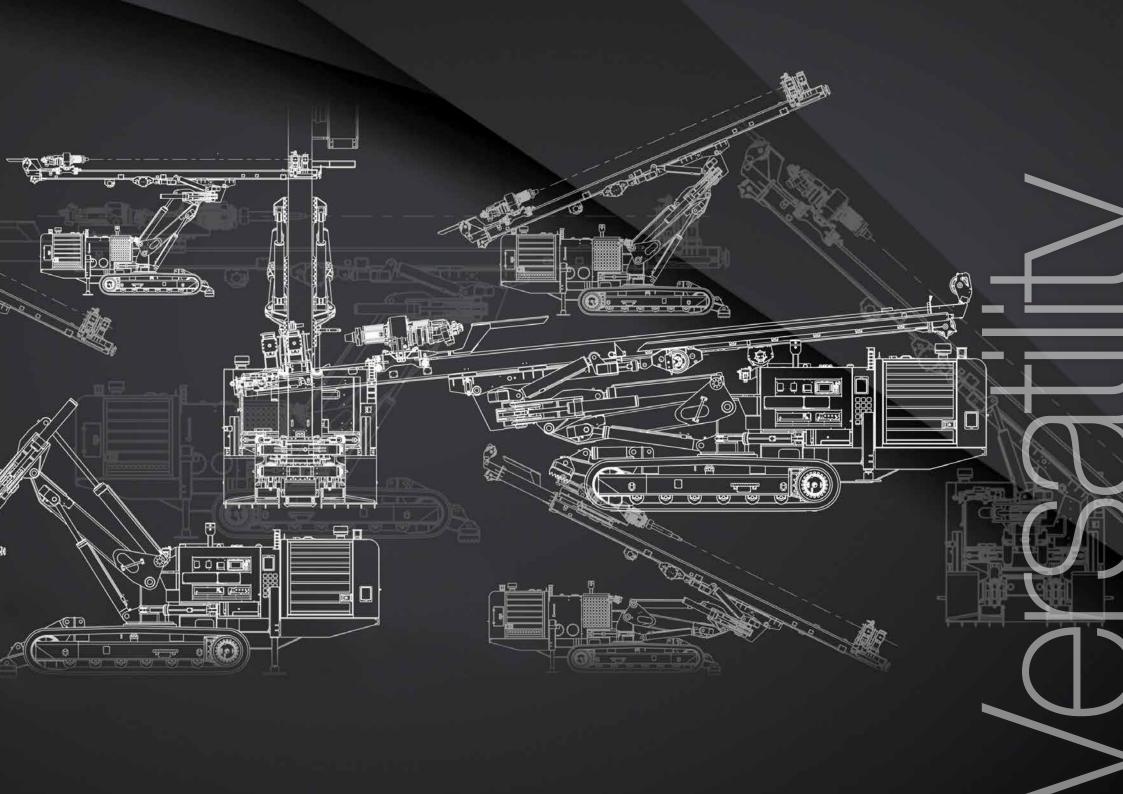
Flexibility of the kinematic mechanism ensures high versatility in the machine movements and mast positioning even in the most challenging conditions. It also grants the operator full control over the rig to perform any job in total safety. Kinematic characteristics of the SM-22 include 90° articulation joint, which allows drilling in parallel to the track.

Together with a swivelling boom driven by a slewing ring and a cylinder-operated sliding mast such design allows SM-22 to reach different drilling angles and positions.

The drilling mast has a sturdy monolithic design to withstand work stress. Adding a fixed or telescopic 3m mast extension facilitates execution of soil consolidation works, micro piles and anchors by using various drilling techniques.

SM-22 can be equipped with a wide range of rotary heads to meet any job requirements: single or double, high torque or fast drilling speed, cradle with side shifting, hydraulic chuck, diverter head for mud flushing or air/water swivel.





#### Safety first.

To guarantee the maximum safety and functionality during operation, SM-22 can be equipped with a radio remote control or with a hydraulic/proportional panel on pivotal support arm for drilling manoeuvres and a wired remote control for tramming.

Additionally, the base machine is fitted with a fixed control board displaying fuel consumption, rotary rotation speed (opt.), working pressure and temperatures of oil and water.

SM-22 can be fitted with a rod loader operated by a hydraulic arm to feed two 9m or three 6m rods. Alternatively, the machine can be equipped with a new carousel loading system for rods and casings, capable of handling up to 7 or 8 rods & casings in total safety and excellent stability.

### Rod and casing carousel.

The new rod and casing carousel is composed by clamp devices installed on a cradle sliding along a dedicated mast.

A parallelogram system allows the clamp devices moving forward the rod & casing to reach the drilling axis. A motorized drum can feed rod or casing on the clamps.

This loader allows to use 3 m length string with 7.2 m (283 in) stroke mast and double rotary head technology.



8	8
7	7
114 mm	4.49 in
178 mm	7.01 in
3 m	9.8 ft
	178 mm



### Enjoy the power.

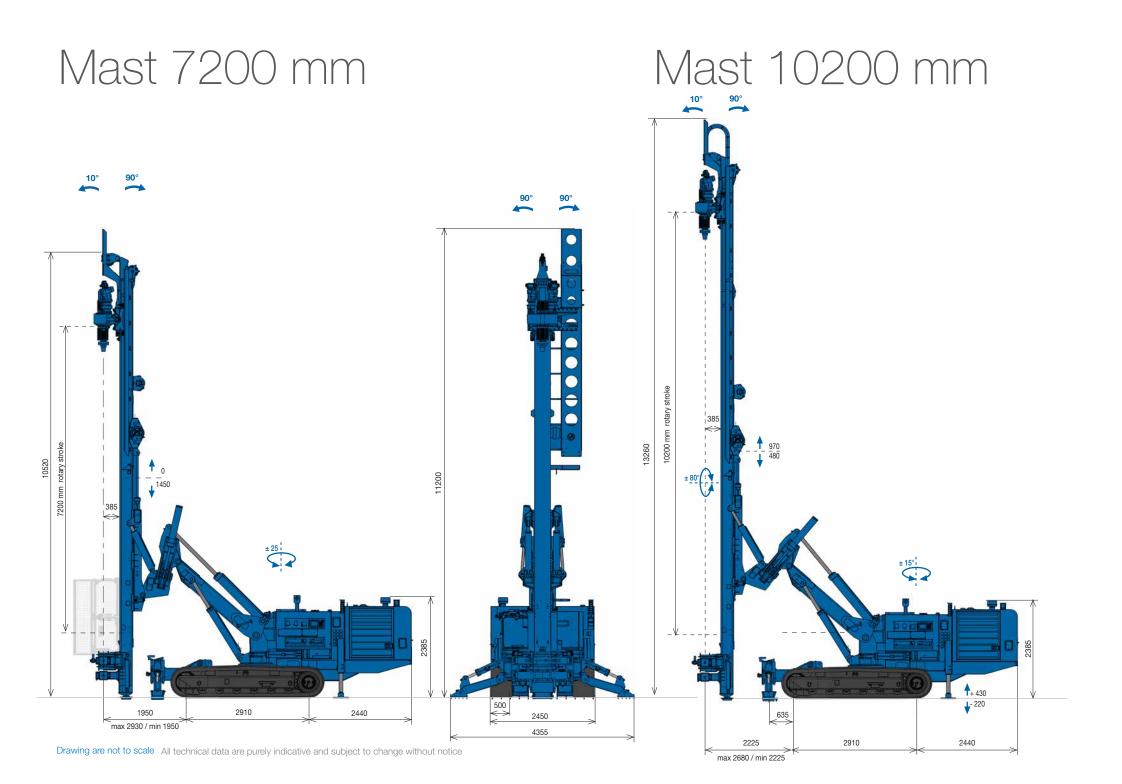
SM-22 features a powerful Cummins diesel engine with open cranckcase ventilation filter, particulate filter and high temperature regeneration system to ensure optimized performance with reduced noise emissions and fuel consumption *(thanks to the low idle engine control on radio remote control panel).* 

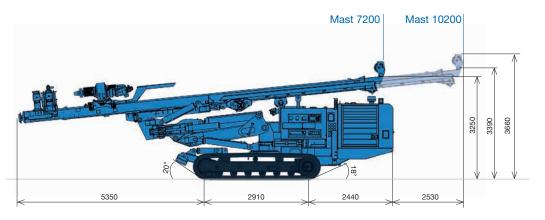


The new sound proofed canopies are designed to minimize noise emissions and increase accessibility during maintenance of the diesel engine, electric and hydraulic systems.

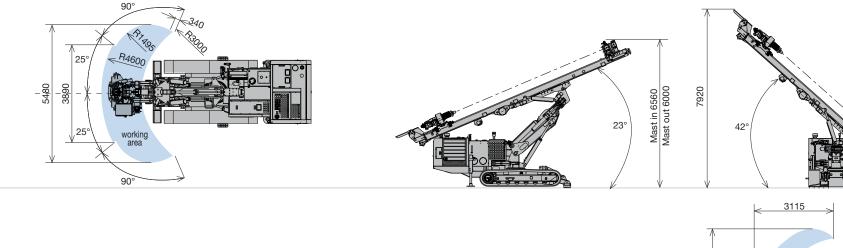
The machine has proportional, hydraulic servo-assisted controls and load sensing technology, including a main pump with axial pistons and two auxiliary gear pumps, so that drilling and positioning operations become easy, precise and smooth.

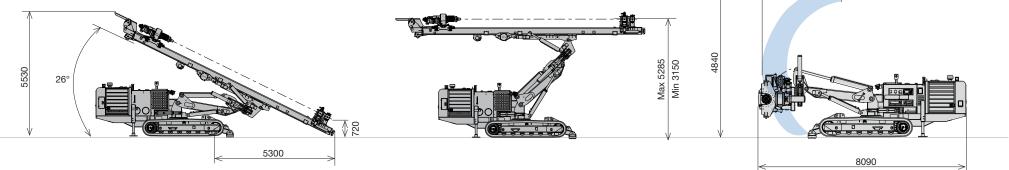






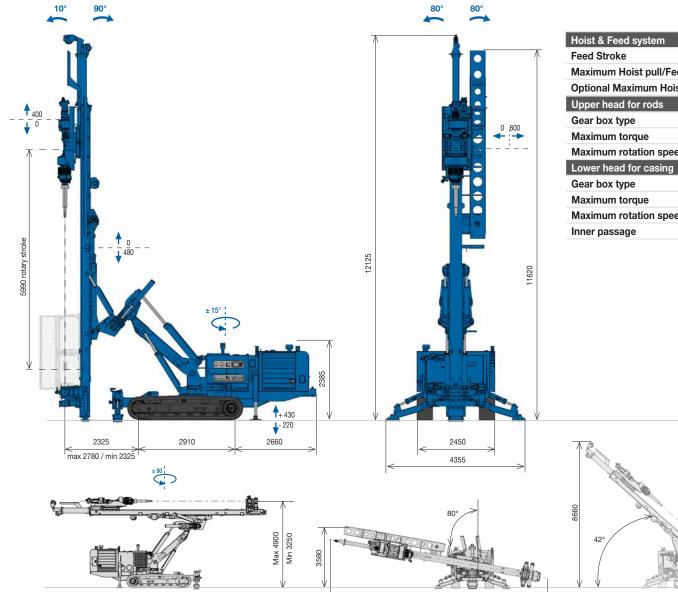
Stroke 7200 mm (283 in)		
Transport length	10700 mm	421.26 in
Transport width	2450 mm	96.46 in
Transport height	3390 / 3250 mm	133 / 128 in
Transport weight	22000 kg	48501 lb
Stroke 10200 mm (402 in)		
Transport length	13230 mm	520.86 in
Transport width	2450 mm	96.46 in
Transport height	3660 / 3250 mm	144 /128 in
Transport weight	22500 kg	49604 lb





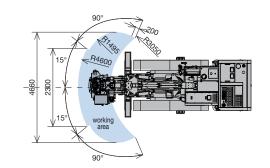
Drawing referred to 7200 mm stroke version

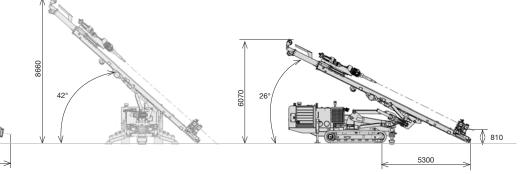
# Double rotary

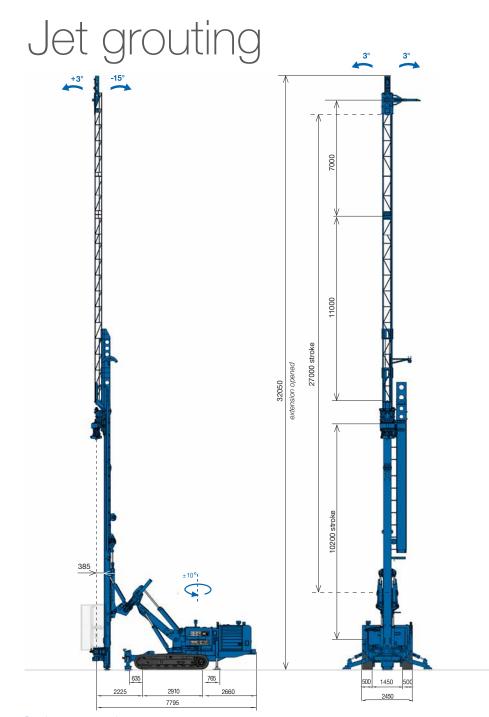


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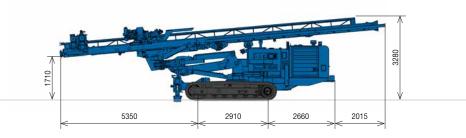
Hoist & Feed system		Motoreducer		Motoreducer
Feed Stroke		7200 mm		283,46 in
Maximum Hoist pull/Feed force		110 kN		24729 lbf
<b>Optional Maximum Hoist pull/Feed f</b>	orce	150 kN		33721 lbf
Upper head for rods	HT1400V	HT1400V	RH 10X	RH 10X
Gear box type	Variable	Variable	II Gears	II Gears
Maximum torque	1357daNm	10001 lbf*ft	1100 daNm	8113 lbf*ft
Maximum rotation speed	229 rpm	229 rpm	86 rpm	86 rpm
Lower head for casing	HT3700	HT3700	RH 32X	RH 32X
Gear box type	Variable	Variable	II Gears	II Gears
Maximum torque	3661 daNm	27000 lbf*ft	3200 daNm	23601 lbf*ft
Maximum rotation speed	122 rpm	122 rpm	44 rpm	44 rpm
Inner passage	144 mm	5.67 in		







Operating weight (approx. w/o rods)	27200 kg	59966 lb
Max rod diameter	114 mm (127 mm opt.)	4.49 in (5 in opt.)
Max treatment depth in a single passage (c/w 10200 mm mast + rotating stabilizers)	27 m	88.6 ft
Drillguide extensions	11 + 7 m	36 + 23 ft
Hydraulic chuck max handing diameter	114 (127 opt.) mm	4.49 (5 opt.) in
Rotary head	HT3700	HT3700
Gear box type	Variable	Variable
Maximum torque	3661 daNm	27002 lbf*ft
Maximum rotation	122 rpm	122 rpm
Inner passage	144 mm	5.67 in
Transport length	12935 mm	509.25 in
Transport width	2450 mm	96.46 in
Transport height	3280 mm	129.13 in
Transport weight (27 m version)	27200 kg	59966 lb



Drawing are not to scale All technical data are purely indicative and subject to change without notice

#### Technical data

Diesel engine

#### Undercarriage

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;	Undercarriage			Clam
	Track shoe width	500 mm	19.7 in	& bre
	Wheel base (centre idler to centre sprocket)	2910 mm	114.6 in	
	Overall length	3645 mm	143.5 in	
	Overall width (not extendable crawler)	2450 mm	96 in	
	Travelling speed	2,2 km/h	1.37 mph	
	Average ground pressure	0,094 MPa	13.6 PSI	
	Ground stabilizers	n°2 pivoting and rotating on front + n°2 f	ixed on rear	

Option 1



Make and model	CUMMINS B6.7	CUMMINS B6.7
Emission certification	EU Stage V - US EPA Tier4f	EU Stage V - US EPA Tier41
Diesel Engine power rating	209 kW @ 2000 rpm	280 HP @ 2000 rpm
Fuel tank capacity	350 I	92 US gal
liesel engine	Opt	ion 2
Make and model	CUMMINS QSB6.7	CUMMINS QSB6.7
Emission certification	EU Stage III - US EPA Tier3	EU Stage III - US EPA Tier3
Diesel Engine power rating	194 kW @ 2200 rpm	260 HP @ 2200 rpm
5 1 1 1 5		



Noise		
Pressure acoustic level (c/w Stage V Diesel engine)	LpA 87 dB(A)	LpA 87 dB(A)
Power acoustic level (c/w Stage V Diesel engine)	LwA 109 dB(A)	LwA 109 dB(A)

Hydraulic system

Hydraulic system		
Main pumps: variable axial pumps	214 + 214 I/min	57 + 57 US gal/min
Set pressure main pumps	32 MPa	4641 psi
Auxiliary pumps: gear pumps	40 + 22 l/min	11 + 6 US gal/min
Hydraulic oil tank capacity	600 I	159 US gal

loist & Feed	Hoist & Feed system	Motoreducer	Motoreducer	Motoreducer	Motoreducer
	Feed Stroke	7200 mm	283.46 in	10200 mm	401.57 in
	Rod lenght type (in sigle rotary head)	6 m	19.7 ft	9 m	29.5 ft
	Max. hoist pull / feed force	110 kN	24729 lbf	110 kN	24729 lbf
	Opt. max. hoist pull / feed force	150 kN	33721 lbf	150 kN	33721 lbf

Clamp & Hydraulic Joint Breaker	Option	n 1 & 2
Nominal size	50 - 315 (opz. 60-415) mm	1.96 - 12.4 (opz: 2.4-16.4) in
Maximum clamping force	266 kN	59798 lbf
Maximum breaking torque	5200 daNm	38376 lbf*ft
Extractor Device type (opt.)	N. 2 Telescopic Cylinders	N. 2 Telescopic Cylinders
Extractor stroke	1000/450 mm	39/18 in
Extraction Force	194 kN	43612 lbf
Clamp & Hydraulic Joint Breaker	Opti	on 3
Nominal size	45 - 415 / 180 - 520 mm	1.8 - 16.5 / 7.1 -20.5 in
Maximum clamping force	266 kN	59798 lbf
Maximum breaking torque	6740 daNm	49712 lbf*ft
Extractor Device type (opt.)	N. 2 Telescopic Cylinders	N. 2 Telescopic Cylinders
Extractor stroke	600 mm	23.6 in
Extraction Force	194 kN	43612 lbf

Rotary head	HR-1700	HR-1700	HD-2000	HD-2000
Gear box type	III Gears	III Gears	Variable	Variable
Maximum torque	1953 daNm	14404 lbf*ft	2024 daNm	14508 lbf*ft
Maximum rotation speed	116 rpm	116 rpm	175 rpm	242 rpm
Inner passage	144 mm	5.67 in	144 mm	5.67 in
Rotary head	HHD-2500	HHD-2500	HT-3700	HT-3700
Gear box type	Variable	Variable	Variable	Variable
Maximum torque	2448 daNm	18055 lbf*ft	3661 daNm	27018 lbf*f
Maximum rotation speed	144 rpm	144 rpm	122 rpm	122 rpm
Inner passage	144 mm	5.67 in	144 mm	5.67 ir



Rotary

Full radio remote control or hydraulic/proportional panel on pivotal support arm for all drilling operations kinematic positioning and tracks movements. The parameters like Diesel engine and working pressure are shown on LCD display.

LCD on board showing consumption of Diesel engine, working pressure, engine speed and temperatures of oil & water.

Rig tramming operated by wired remote control for emergency conditions. Safety hydraulic controls for emergency conditions are fitted on board.

# Configurations

Foam pump 30 I/min (8 US gal) complete with gauge pressure and safety valve	0
Washing kit complete with hose rewinder & washing lance	0
Fire extinguisher	•
Hydraulic prearrangement for auxiliary pump	•
Emergency kit on the mast	•
Triplex mud pump 200 l/min (53 US gal) complete with support	0
Auxiliary winch 20 kN (4496 lbf)	0
Auxiliary winch 38 kN (8543 lbf)	0
Articulated boom crane complete with radio control	•
Hydraulic prearrangement for loading system	•
Kit slow rotation	0
Hydraulic safety cage kit driven by cylinder	0
Mud screw pump 930 l/min (246 US gal) complete with pressure gauge	0
Tow hook kit	0
Floating system for rotary head	0
Rotary cradle with side shifting	0
CE marking kit	
Hydraulic drifter	•
D.T.H. lubricator	0
Centering device	0
Hydraulic rod loader 2/3 rods	0
Additional auxiliary pump	•
Third clamp assembly range 60-415 mm (2.4 - 16.3 in)	0
Diesel engine EU Stage III - US Epa Tier 3	0
Control board on pivoting arm for tramming	0
Load sensing hydraulic system	•
Control board on base frame for positioning	•
Wired remote control for tramming	•
Mast 7200 mm (283 in) stroke	•
Mast extension for modular mast 10200 mm (402 in) stroke	0
1450 mm (57 in) stroke cylinder for sliding mast	•
Kinematic mechanism - Boom rotation on base machine +/- 25°	•
Kinematic mechanism - Articulated 90° joint w/o pin removing	•
Kinematic mechanism - Counter slide	•
7" LCD for alarm & Diesel engine control	0
Full radio remote control	0
Rotating and pivoting stabilizers for double rotary head or longer mast applications	•

Jet Grouting	
Kit for single fluid	•
Kit for double fluid	0
Telescopic extension	•
Hydraulic chuck complete with gauge pressure and safety device	•
Wedge kit for hydraulic chuck	•
Centering device for rods	•
Cradle for swivel	•
Automatic clamp kit	•
Transport kit for telescopic mast	0
Hydraulic prearrangement for JG	0
Double rotary	
Rotary cradle complete with pads that can be shifted by hydraulic cylinder 600 mm stroke	•
Floating spindle & balancing rod	•
Air swivel	•
Water swivel (1000 l/min - 246 US gal flow rate)	•
Ejection bell	•
Additional counterweight 750 kg (1653 lb)	•
Jib extension for auxiliary winch	0

standard
optional
n.a. not available

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